

IHS154 MANIFOLD VALVE INSTALLATION INSTRUCTIONS

1. Install shaft with slotted end out.
2. Shaft through plate (bowl shape up), long side matches long side of manifold and is higher than manifold.
3. Install spring on shaft thick side toward long side of manifold and tab facing short side.
4. Counter weight is parallel to slot for spring, thick side toward head.
5. Weld plate to shaft so spring pressure holds shut approximately 25° left of parallel with spring slot.

